

Date: Monday, 6/5/2006 7:48:06 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PLATE	
Job Number	: 27381		Part Number	: D31631	
Estimate Number	: 10642		Drawing Number	: D3163 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 6/5/2006	S.O. No. : N/A	Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 6/30/2006	
Previous Run	: 25022		Qty:	4	Um: Each
Written By	<i>See Comment Below</i>				
Checked & Approved By	<i>6/5/06 06.05 K</i>				
Comment	: Est. B 05.10.25 Remove Powder Coat KJ/RF				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING   <b>Comment:</b> PURCHASING Issue P/O: _____ Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3163 Possible Supplier: GFI Material release note is required  <b>M2024\$35032</b> 0.632" thick batch: <u>100284</u> (1.90 sqft) <u>100284</u>
2.0	-D31631F Water Jet	Plate   <b>Comment:</b> Qty.: 1.0000 U(s)/Unit Total: 4.0000 U(s) Plate  <b>Prog. Rev.</b> <u>C</u> <b>Dwg Rev.</b> <u>C</u>  <u>M060601</u> (A)
3.0	PACKAGING QC2	PACKAGING RESOURCE #1   <b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached  <u>M060601</u> (4)
4.0	Q66 QC8	DIMENSIONAL CHECK   <b>Comment:</b> DIMENSIONAL CHECK <i>Jab 06-08</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1   <b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Deburr  <i>SAB 06-08-11</i> (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

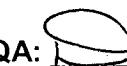
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

 NoDQA: Date: 04/16/14

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

Date: Monday, 6/5/2006 7:48:06 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 27381

Part Number: D31631

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

SAD

06.06.10

(4)

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FF. 06.06.12

(4)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Small Lab C.A.

FF. 06.06.13

(4)

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DD 06.06.14

(4)

Job Completion



U 06.06.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

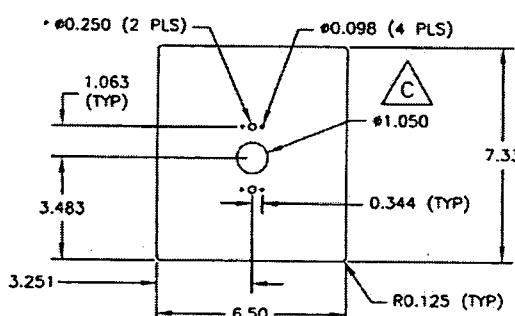
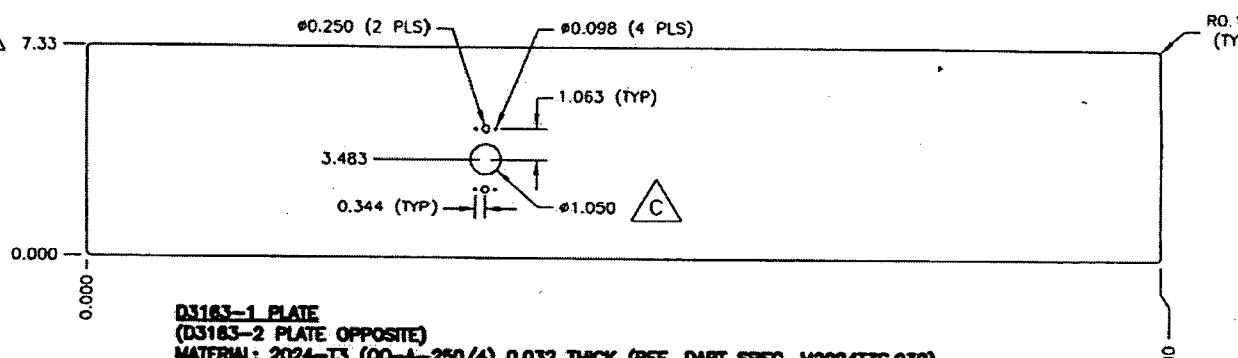
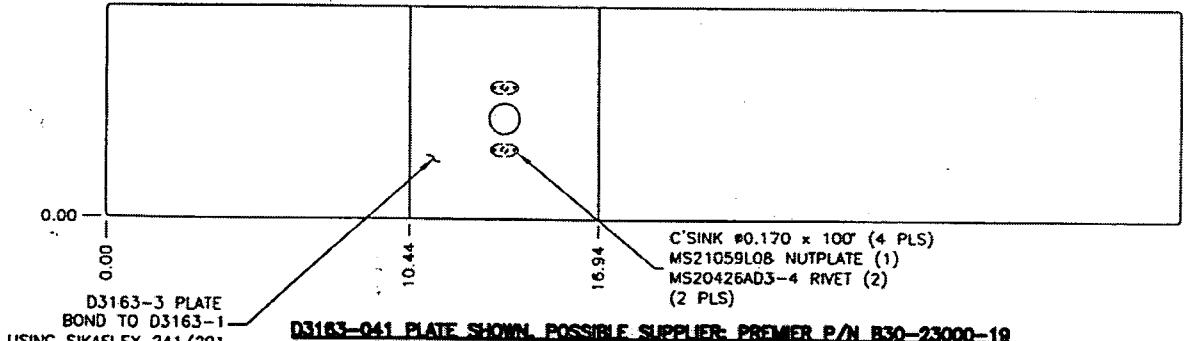
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3163
DATE		REV. C
05.11.22	02.04.26	05.12.08
A	02.04.26	NEW ISSUE
B	04.10.06	7.33 WAS 7.20; REMOVE PERIMETER HOLES
C	05.11.22	Ø1.050 WAS Ø1.000



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WITHOUT NOTICE  
WORK ORDER  
NO. 2738

GENERAL NOTES:

- 1) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

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DART AEROSPACE LTD	Work Order:	27381
Description:	Part Number:	3163-1
Inspection Dwg:	Rev:	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      X Prototype

Measured by:	<i>M. M.</i>	Audited by:	<i>J</i>	Prototype Approval:	
Date:	06.06.07	Date:	<i>06.06.07</i>	Date:	

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	